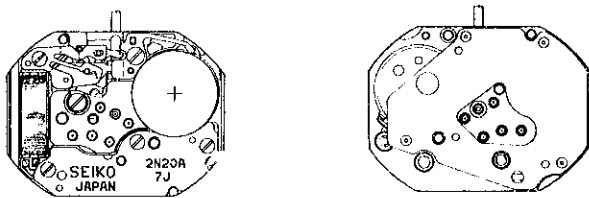


PARTS CATALOGUE/TECHNICAL GUIDE

Cal. 2N20A

[SPECIFICATIONS]

Cal. No.		2N20A
Item		
Movement		 <p style="text-align: right;">(x 2.0)</p>
Movement size	Outside diameter	11.0 mm between 3 o'clock and 9 o'clock sides 14.6 mm between 6 o'clock and 12 o'clock sides
	Casing diameter	14.2 mm
	Height	1.5 mm
Time indication		2 hands (Hand motion: 20-second step)
Driving system		Step motor (Fixed-width pulse system)
Additional mechanism		<ul style="list-style-type: none"> • Electronic circuit reset switch • Train wheel setting device
Loss/gain		Monthly rate at normal temperature range: less than 15 seconds
Regulation system		Nil
Measuring gate by quartz tester		Use 10-second gate.
Battery		SEIKO SR512SW, Maxell SR512SW Battery life is approximately 2 years. Voltage: 1.55V
Jewels		7 jewels

PARTS CATALOGUE

Cal. 2N20A

Disassembling procedures Figs.: ① → ③②

Reassembling procedures Figs.: ③② → ①

Lubricating: Types of oil

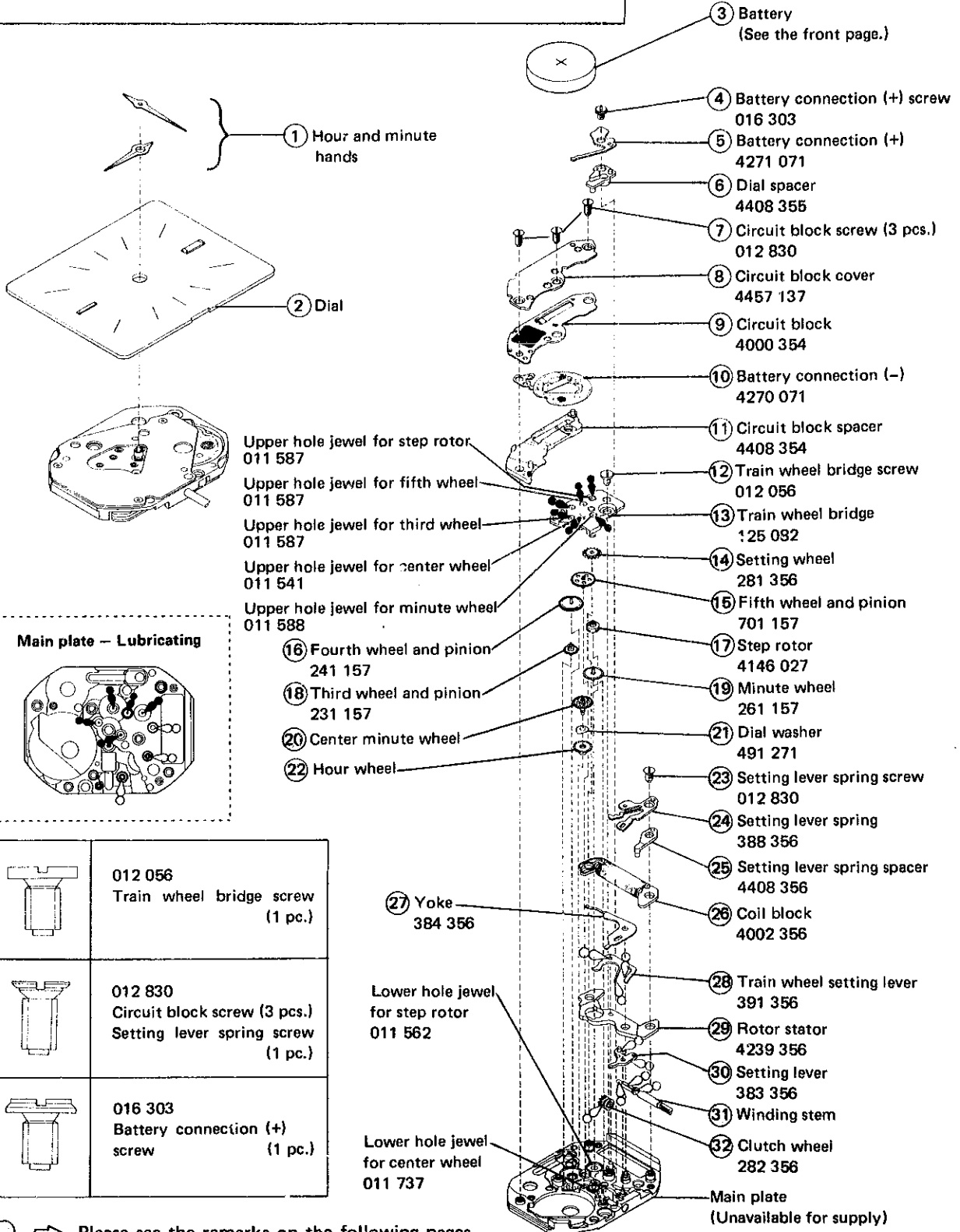
● Moebius A

○ SEIKO Watch Oil S-6

Oil quantity

○ Normal quantity

○ Extremely small



○ → Please see the remarks on the following pages.

PARTS CATALOGUE

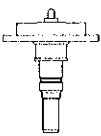

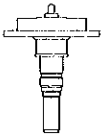

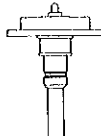

Cal. 2N20A

Remarks:

②① Center minute wheel

②② Hour wheel

Combination:

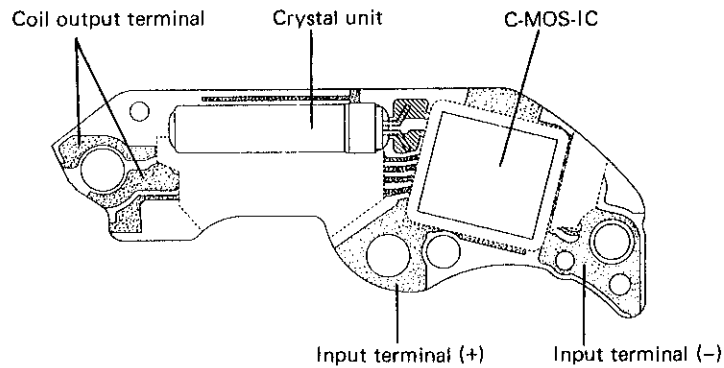
Type	Center minute wheel	Hour wheel
a	 270 157	 271 157
b	 270 338	 271 338
c	 270 159	 271 159

③① Winding stem 351 106 / 351 107 / 351 108 / 351 109

The type of winding stem is determined based on the design of cases.
 Check the case number and refer to "SEIKO Casing Parts Catalogue" to choose a corresponding winding stem.

- The explanation here is only for the particular points of Cal. 2N20A.
- For the repairing, checking and measuring procedures, refer to the "TECHNICAL GUIDE, GENERAL INSTRUCTION".

I. STRUCTURE OF THE CIRCUIT BLOCK



II. REMARKS ON DISASSEMBLING AND REASSEMBLING

Use the universal movement holder for disassembling and reassembling.

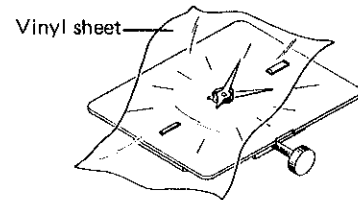
① Hands

• How to remove

There are some models that defy using conventional hand removers owing to a little clearance between the dial and the hands.

In this case, follow the steps below.

1. Prepare a vinyl sheet and make a small hole in the center of it. (Using a vinyl bag for spare parts is recommended.)
2. Set the vinyl sheet on the dial so that the minute hand comes out through the hole of the vinyl sheet.
3. Holding one end of the vinyl sheet with finger, pull the other end up to disassemble the minute hand.

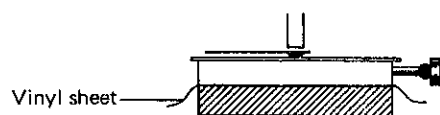


Disassemble the hour hand, following the same procedure.



• Remarks on installing

When installing the hands, place the movement directly on a flat metal plate or the like.



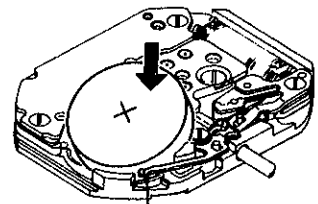
③ Battery

• How to install

Insert a battery aslant first on the battery connection (+) side, and then press in the other side (train wheel bridge side).

Note:

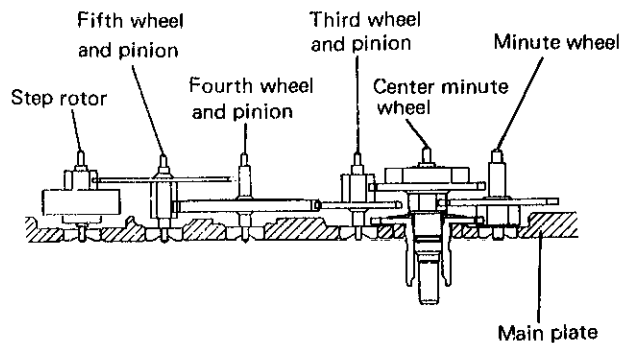
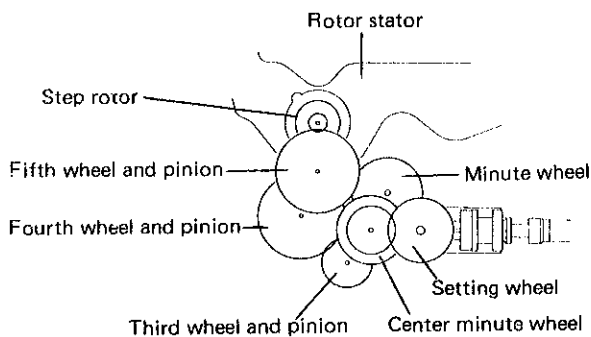
Be careful not to press the battery hard, since it may deform the antimagnetic shield plate or lift up the dial.



Battery connection (+)

⑬ ~ ⑳ Train wheel bridge

• Setting position



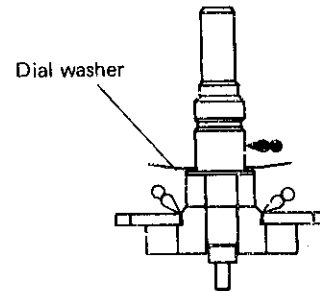
Notes:

• Lubricating the center minute wheel

Apply SEIKO Watch Oil S-6 to three positions equally spaced on the circumference of the center minute wheel. Lubricate the center minute wheel with Moebius A after installing the dial washer.

• Installing the center minute wheel ~ the hour wheel

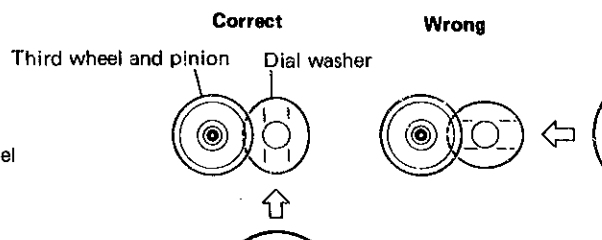
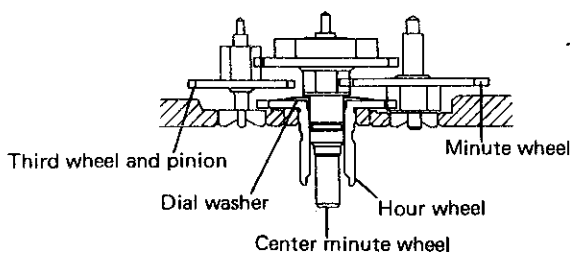
First set the dial washer and the hour wheel to the center minute wheel, and then install them together onto the main plate. This will facilitate the work.



• Installing the third wheel and pinion and the minute wheel

When installing the third wheel and pinion, set the dial washer so that its bent portion comes under the teeth of the third wheel and pinion.

When installing the minute wheel, be careful not to deform the dial washer.



• Setting wheel

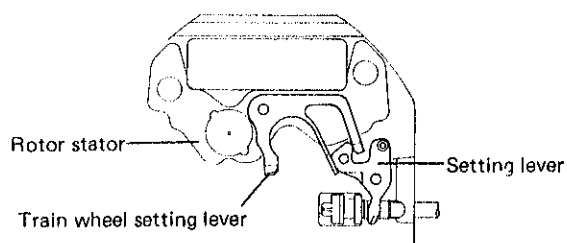
The setting wheel has no distinction between the front and the back. Lubricate the tube for setting wheel after setting it to the setting wheel.

②③ ~ ③② Setting mechanism

● Setting position of the setting lever and the train wheel setting lever

Note:

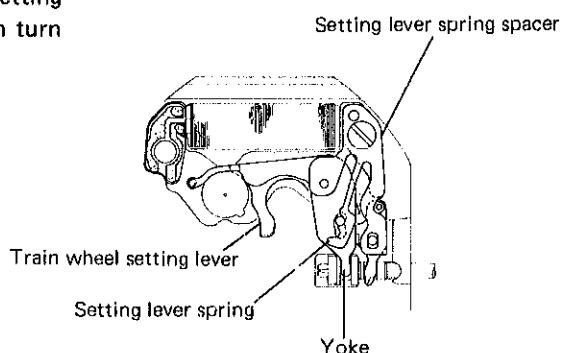
The setting lever and the train wheel setting lever have elasticity. If there is any clearance between them when they are installed, replace the train wheel setting lever with a new one.



● Setting position of the setting mechanism

Note:

Do not operate the winding stem before tightening the train wheel bridge screw. Otherwise, the tube for train wheel setting lever may come off the train wheel setting lever, which in turn will lead to malfunction.



III. VALUE CHECKING

● Coil block resistance

2.0K Ω ~ 2.4K Ω

● Current consumption

For the whole of the movement:	less than 0.3 μ A
For the circuit block only :	less than 0.2 μ A

Note:

Since this is a 2-hand caliber with its minute hand moving at 20-second intervals, refer to "MEASURING METHOD" in the "TECHNICAL GUIDE, GENERAL INSTRUCTIONS" for its measuring procedure.