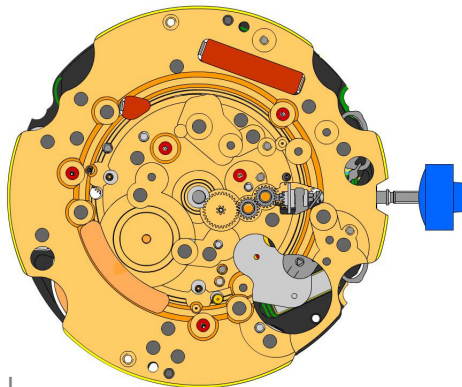


Assembling



J

53. 2000.574.CO Main plate



54. 9014.000

Moebius 9014

Use Moebius 9014 on bearing of all rubis



55. 3004.164

Setting wheel

Use Moebius 9020 on both setting wheels



56. 3007.054.CO

Minute wheel

Use Moebius 9020



57. 2130.143

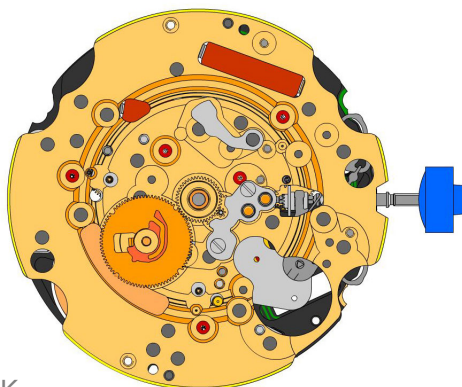
Minute train bridge

Use 2 screws 4000.305



58. 4000.305

Screw



K

59. 3301.242

Hour wheel (Aig 2)

Use Moebius 9020



60. 3315.016

Hour wheel friction spring

Must be placed onto the hour wheel



61. 3004.176.CO

Date indicator driving wheel

Moebius 9020 must be used in the center of this wheel



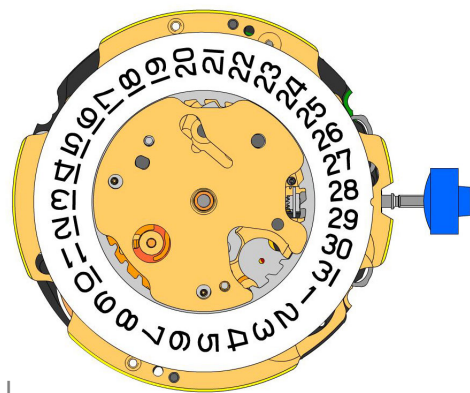
62. 3500.049

Date jumper

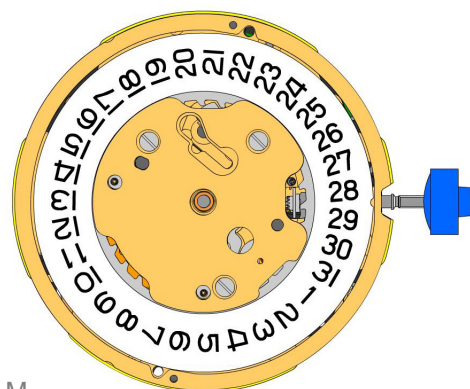
Moebius 8200 grease must be placed between the date jumper and the date jumper spring



Assembling



L

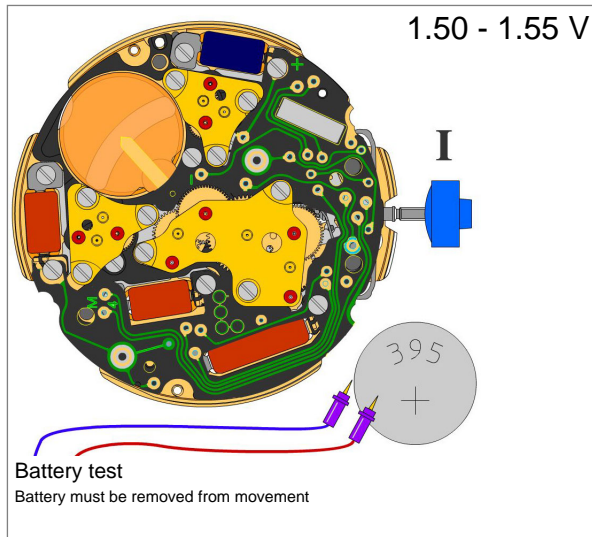


M

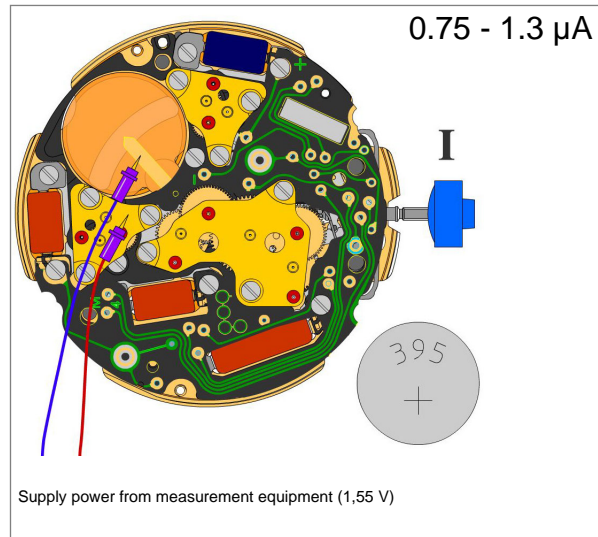
63. 3504.208 **Date indicator**
Teaths must be greaced using Moebius 8200.
64. 2130.141 **Date indicator maintaining plate**
Use 1 screws 4000.250
65. 3905.070 **Date jumper spring**
Insert the spring into the opening of the date indicator maintaining plate
66. 2130.140 **Date mechanism maintaining plate**
Assure that the tens intermediate wheel is not blocked, prior to the fastening process. Use 2 screws 4000.250 to fix the date indicator maintaining plate
67. 3506.072 **Dial support**
68. 4000.250 **Screw**
69. 9010.000 **Moebius 8200**
Microgliss D5 can be used
70. 9018.000 **Jismaa 124**
Greace Moebius or Microgliss D5 an be used
71. 9020.000 **Moebius 9020**

Electrical checking

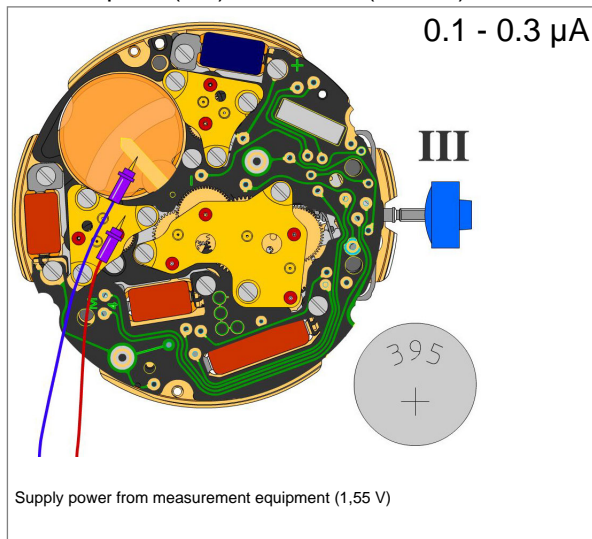
Voltage of battery



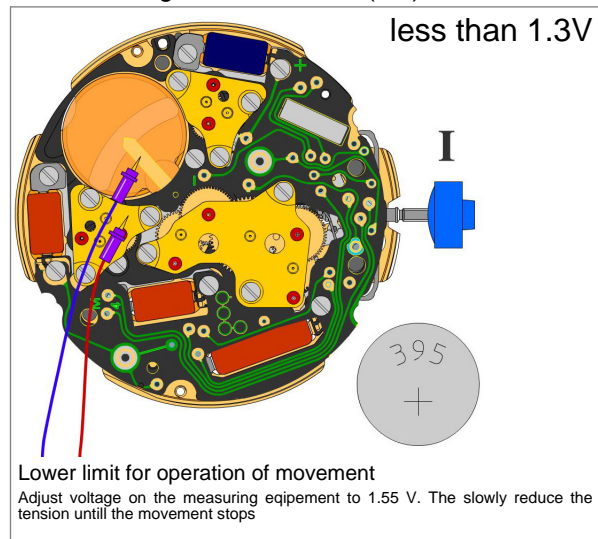
Consumption (M1) of movem. (Pos. I)



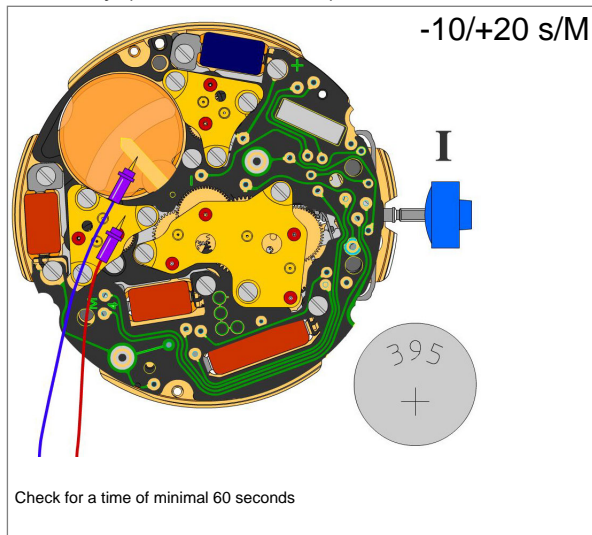
Consumption (M1) of movem. (Pos. III)



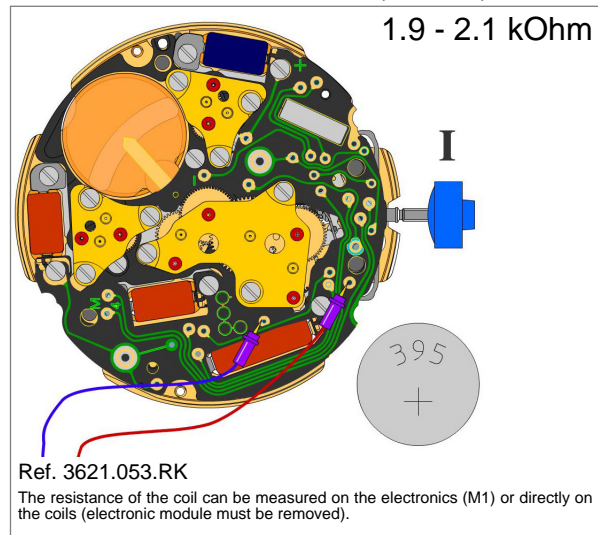
Lowest voltage for movement (M1)



Accuracy (seconds / month)

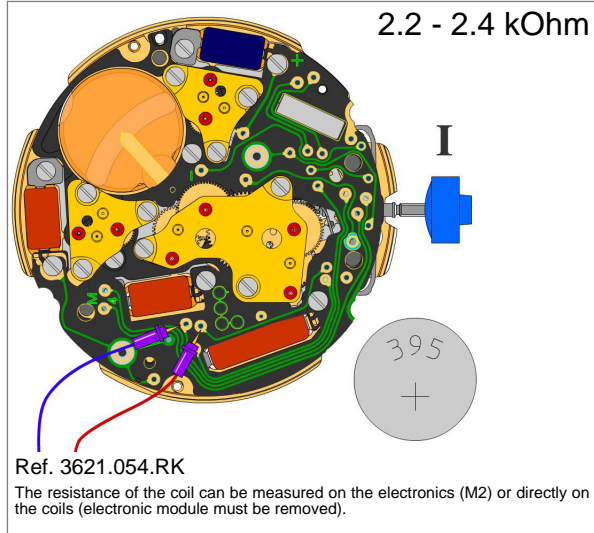


Resistance of the coil: motor 1 (movem.)

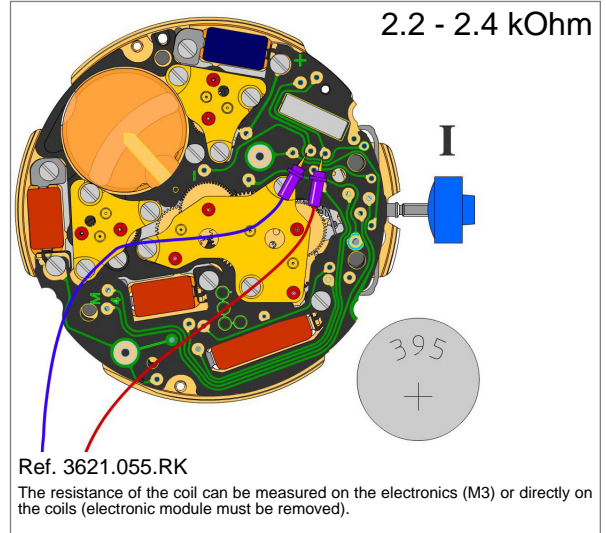


Electrical checking

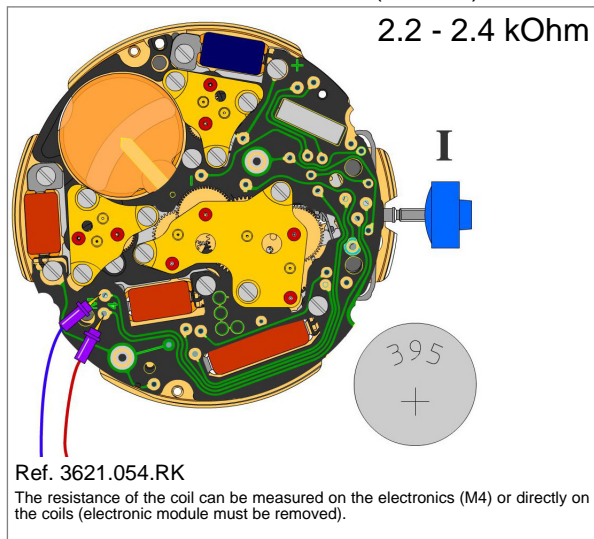
Resistance of the coil: motor 2 (counter)



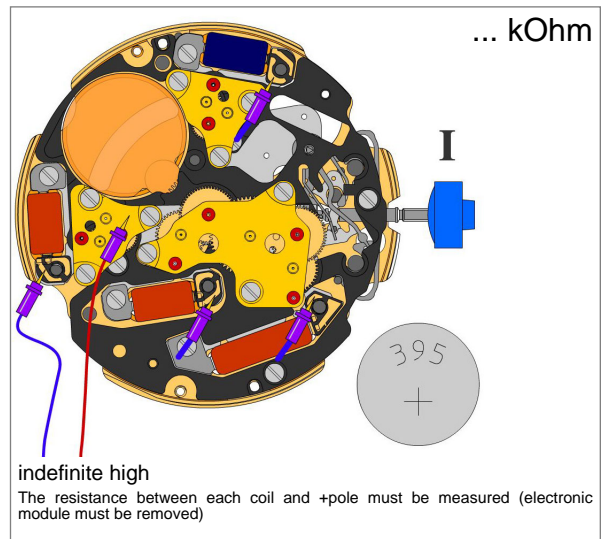
Resistance of the coil: motor 3 (counter)



Resistance of the coil: motor 4 (counter)

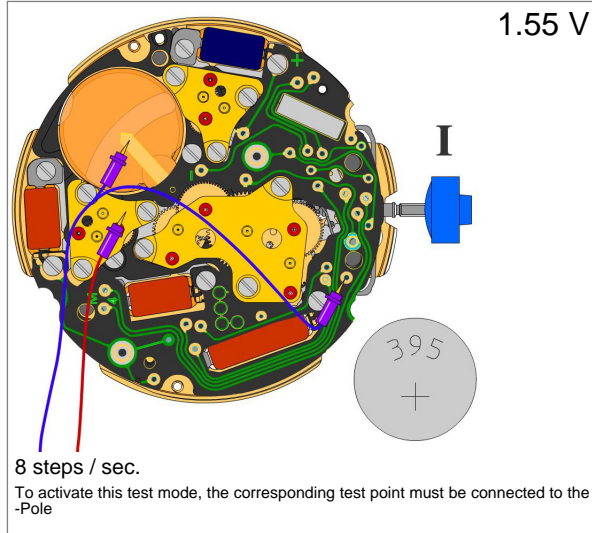


Coil insulation: motor 1, 2, 3 and 4

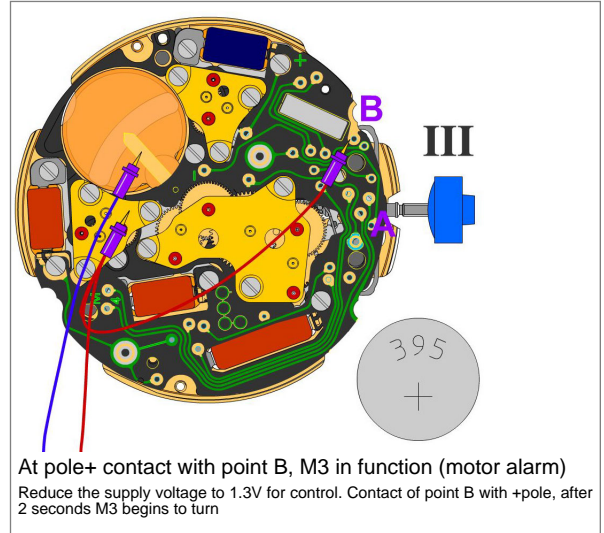


Test of the motors

Accelerated test of movement (M1)



Test M3 (alarm)



Test chrono (M2, M4)

