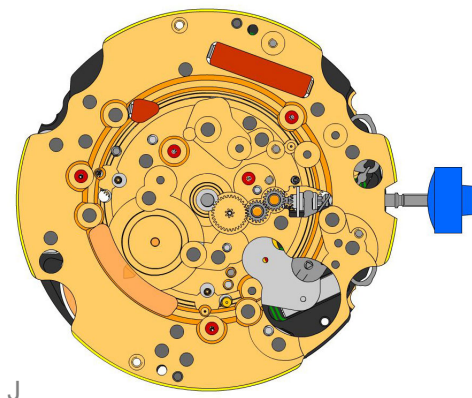


### Assembling



46. 2000.574.CO Main plate



47. 9014.000

Moebius 9014

Use Moebius 9014 on bearing of all rubis



48. 3004.164

Setting wheel

Use Moebius 9020 on both setting wheels



49. 3007.054.CO

Minute wheel

Use Moebius 9020



50. 2130.143

Minute train bridge

Use 2 screws 4000.305



51. 4000.305

Screw



52. 3301.241

Hour wheel (Aig 1)

Use Moebius 9020



53. 3315.016

Hour wheel friction spring

Must be placed onto the hour wheel



54. 3004.176.CO

Date indicator driving wheel

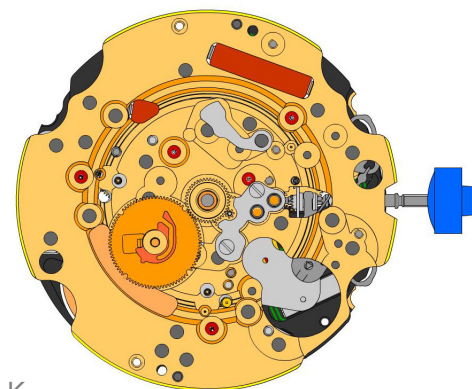
Moebius 9020 must be used in the center of this wheel



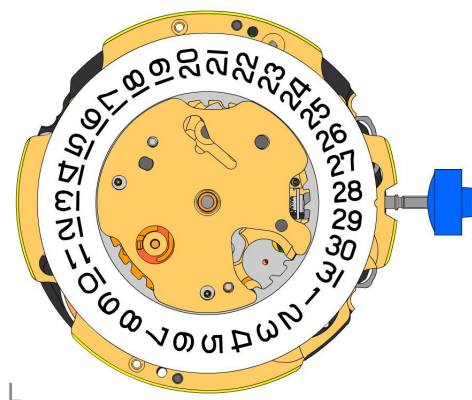
55. 3500.049

Date jumper

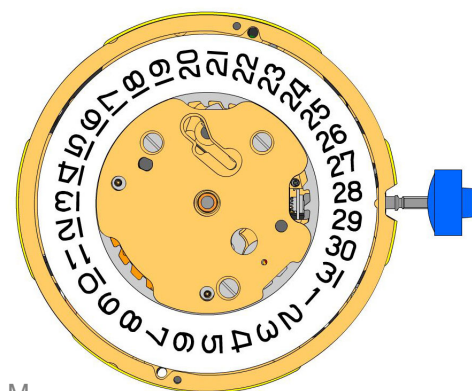
Moebius 8200 grease must be placed between the date jumper and the date jumper spring












### Assembling



L

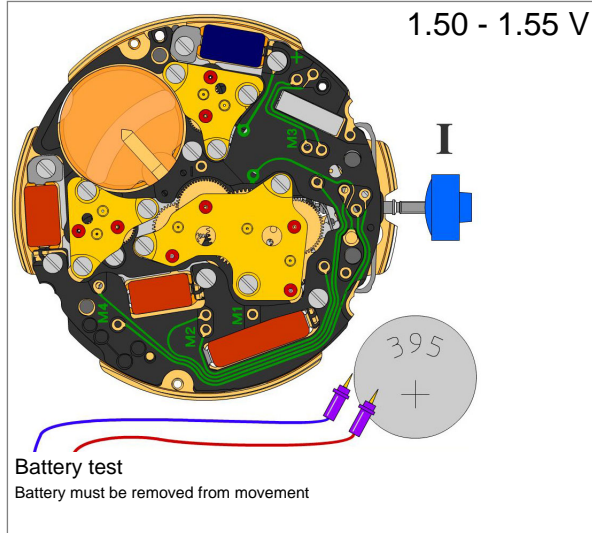


M

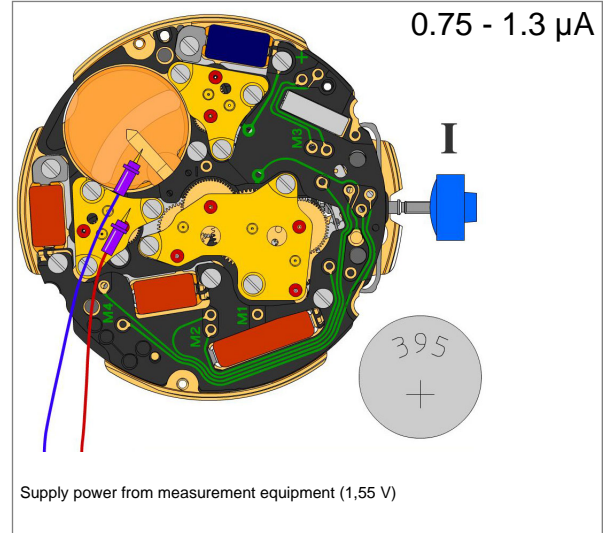
- |              |   |  |
|--------------|---|--|
| 56. 3504.208 |    | <b>Date indicator</b><br>Teaths must be greaced using Moebius 8200.  |
| 57. 2130.141 |    | <b>Date indicator maintaining plate</b><br>Use 1 screws 4000.250   |
| 58. 3905.050 |    | <b>Date jumper spring</b><br>Insert the spring into the opening of the date indicator maintaining plate  |
| 59. 2130.140 |    | <b>Date mechanism maintaining plate</b><br>Assure that the tens intermediate wheel is not blocked, prior to the fastening process. Use 2 screws 4000.250 to fix the date indicator maintaining plate |
| 60. 3506.072 |    | <b>Dial support</b>  |
| 61. 4000.250 |    | <b>Screw</b>   |
| 62. 9010.000 |  | <b>Moebius 8200</b><br>Microgliss D5 can be used   |
| 63. 9018.000 |  | <b>Jismaa 124</b><br>Greace Moebius or Microgliss D5 an be used  |
| 64. 9020.000 |  | <b>Moebius 9020</b>  |

### Electrical checking

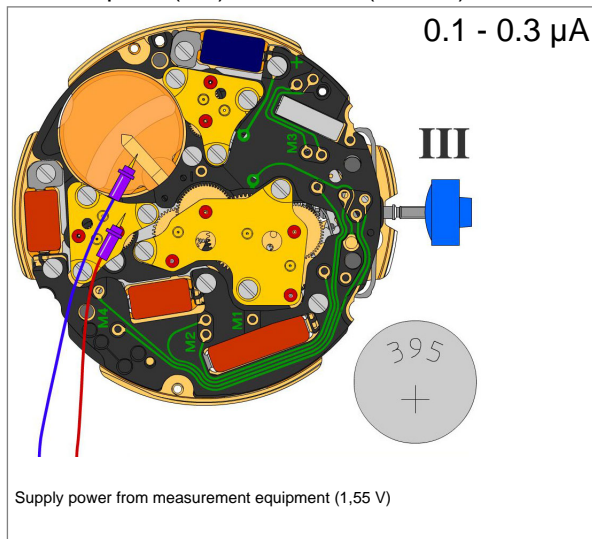
#### Voltage of battery



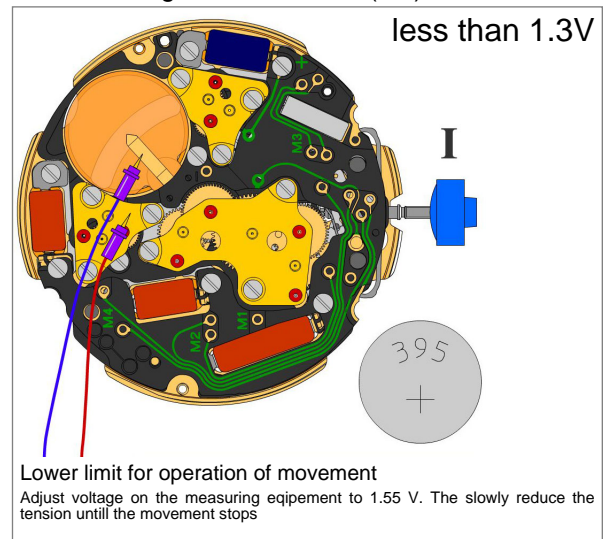
#### Consumption (M1) of movem. (Pos. I)



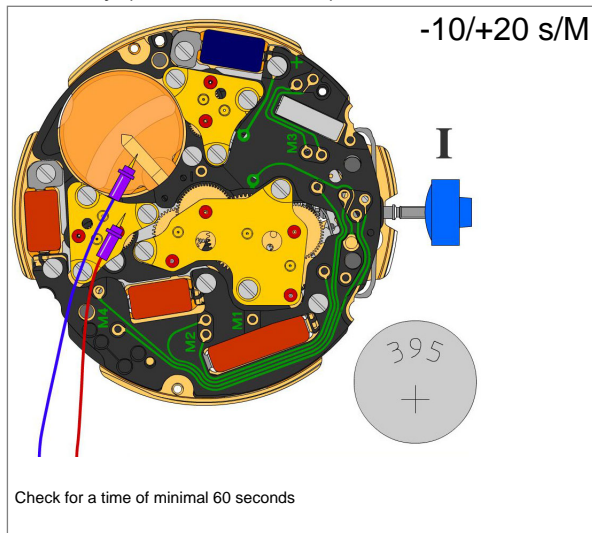
#### Consumption (M1) of movem. (Pos. III)



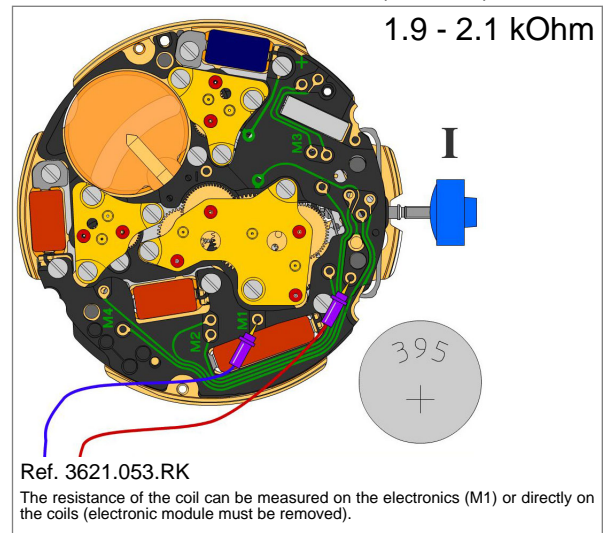
#### Lowest voltage for movement (M1)



#### Accuracy (seconds / month)

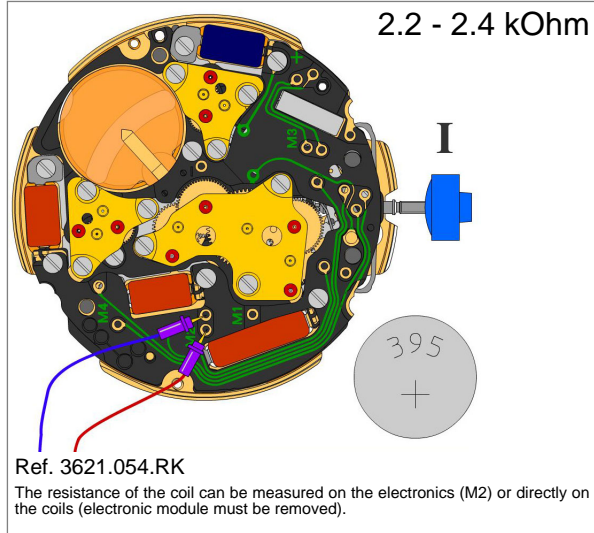


#### Resistance of the coil: motor 1 (movem.)

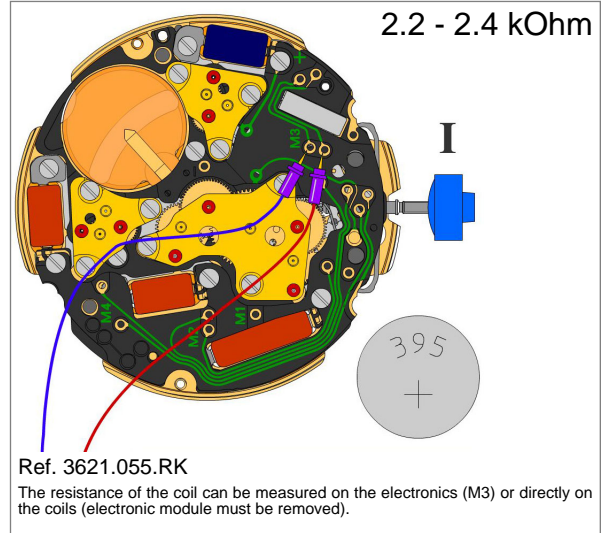


### Electrical checking

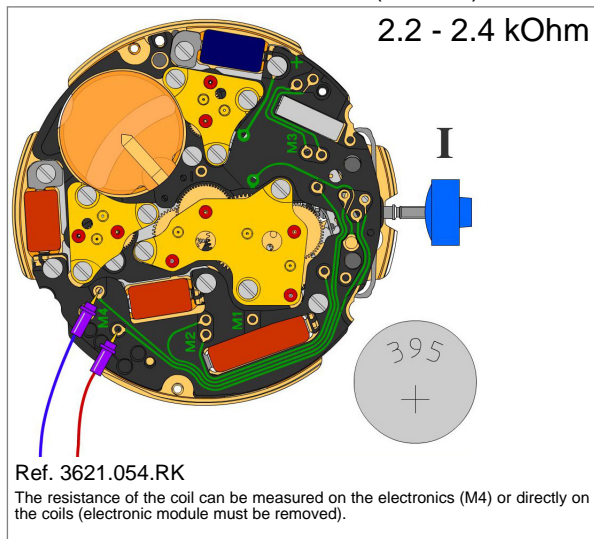
#### Resistance of the coil: motor 2 (counter)



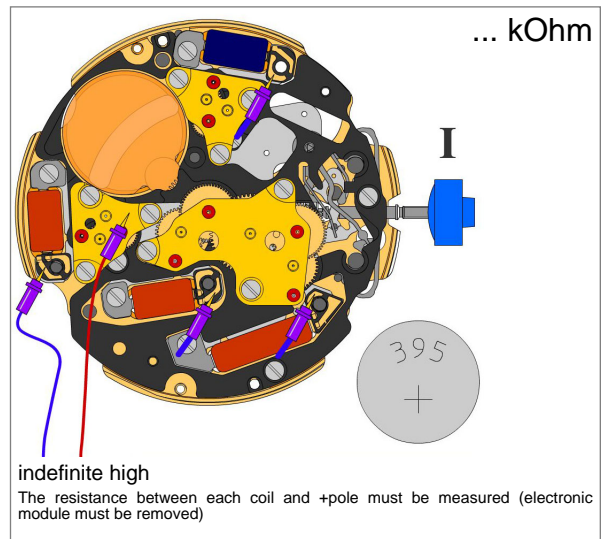
#### Resistance of the coil: motor 3 (counter)



#### Resistance of the coil: motor 4 (counter)

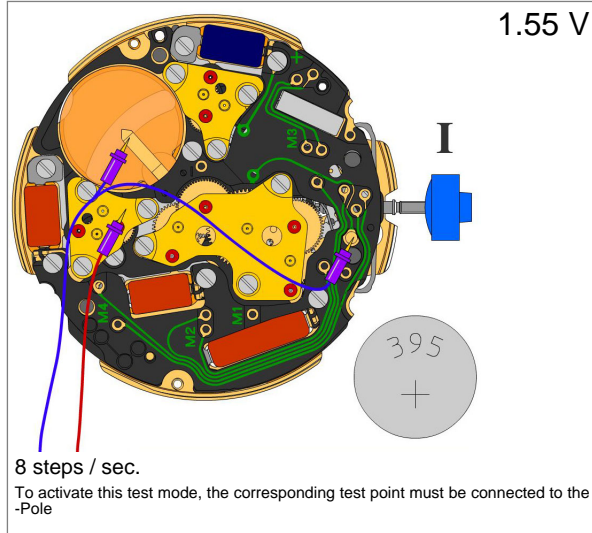


#### Coil insulation: motor 1, 2, 3 and 4

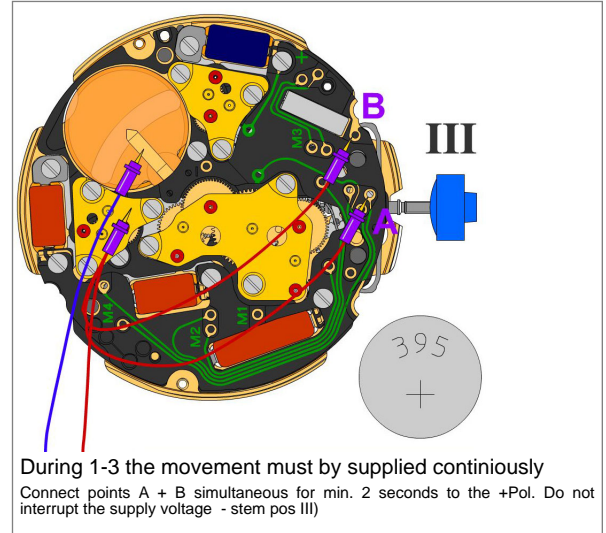


### Test of the motors

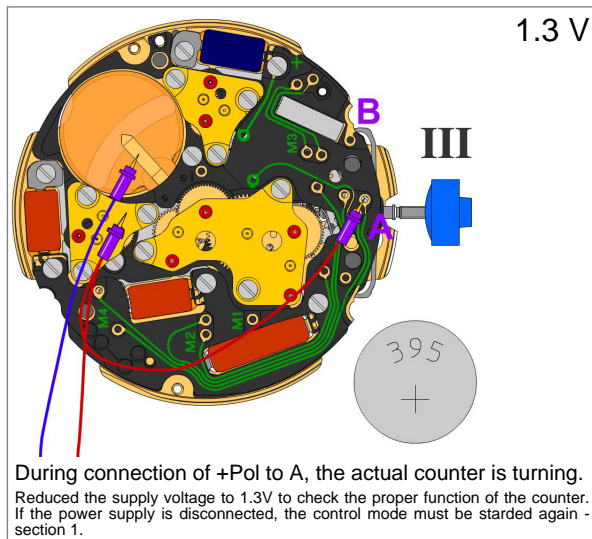
#### Accelerated test of movement (M1)



#### 1. Activation of control mode (pos III)



#### 2. Check of active counter



#### 3. Change to the next counter

