

		<b>DRESSING COMPONENTS NO. 01</b>		CS09-19-C-001-E	A
		Made by: pelrom	Date: 15.04.04		

## Foldover clasp kit Reference 117ST3000.000 ~ Cousins Part Ref: X18351

### OLD VERSIONS OF FOLDOVER CLASPS SUBSTITUTION SOLUTION

#### Problem

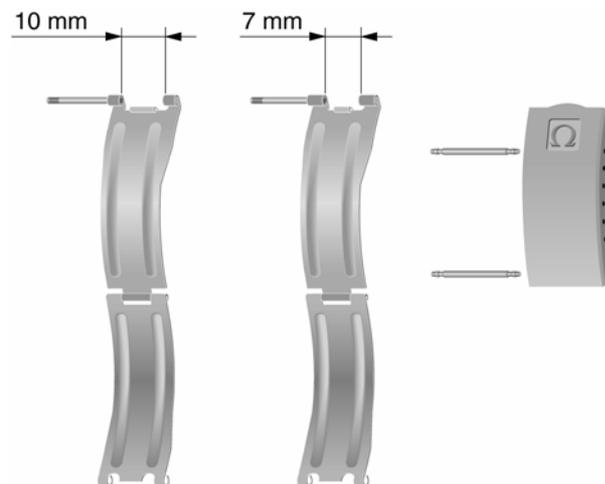
Most of these clasps have the same dimensions **except** for the bracelet fixing point at 6 o'clock, which is available in two versions : 7 mm and 10 mm.

#### Solution

Availability of a bracelet kit ref. 117ST3000.000 including :

- 1 clasp with 10 mm fixing
- 1 clasp with 7 mm fixing
- 1 cover, width 17 mm,
- thus allowing the required version to be chosen.

**Figure 1**



#### Note

When replacing a clasp, the identification of the bracelet will be lost. Any order for accessories for bracelets with 3000.000 engraved on the clasp must specify the case reference and the number of the end points engraved on each end of the bracelet.

		<b>DRESSING COMPONENTS NO. 02</b>		CS09-19-C-002-E	A
		Made by: pelrom	Date: 15.04.04		

## De Ville and Constellation crowns

**Old references: 069 XX 42107, 069 XX 42082**

**New references: 069 XX 42132, 069 XX 42134**

### CHANGES IN WATER-RESISTANCE RELIABILITY CRITERIA

#### Problem

Crown water-resistance problems found in the De Ville (069 XX 42107) and Constellation (069 XX 42082) lines.

#### Solutions

- New crowns, with thicker gaskets, made only of solid materials.
- A new generation of cases with soldered tube which require special care when being satin-finished or polished.

#### Important

The case tube must be protected to avoid any kind of deformation during maintenance.

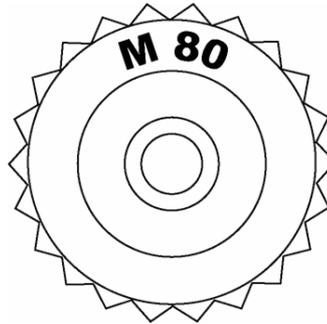
### DE VILLE LINE

#### New crown 42132

- BA and BC versions in 18 k gold.
- ST version in steel with new gasket.
- The ST 42107 crown has been replaced by the ST 42132.
- The ED 42107 crown remains available, as an option, for the gold-plated De Ville models.

**Note**

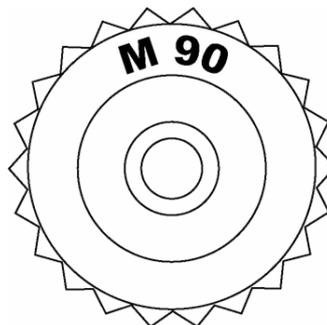
To avoid any confusion, the thread size of the crown 42132 (0.80) is engraved on the gasket cover ring.

**Figure 1****069 XX 42132****CONSTELLATION LINE****New crown 42134**

- BA and BC versions, in 18 k gold with new gasket.
- ST version in steel with new gasket.
- The BA and ST 42082 crowns have been replaced by the 42134 version.
- The LA 42082 crown remains available as an option for the older models.

**Note**

To avoid any confusion, the thread size of the crown 42134 (0.90) is engraved on the gasket cover ring.

**Figure 2****069 XX 42134**

		<b>DRESSING COMPONENTS NO. 3</b>		CS10-19-C-003-E	A
		Made by: pelrom	Date: 05.032.2004		

## Use & adjustment of foldover clasp with “trapeze” closing system

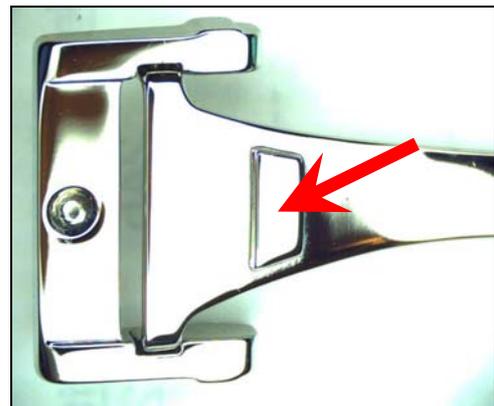
### TRAPEZE CLOSING SYSTEM

#### General

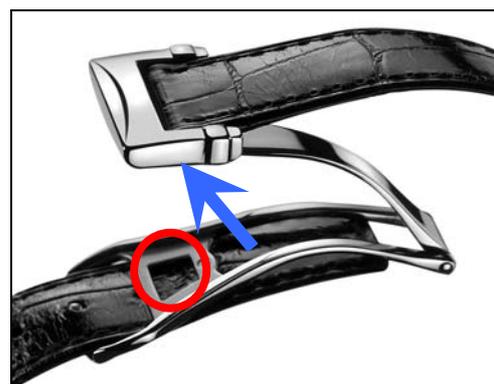
Omega manufactures a convenient slim foldover clasp with a special trapeze closing system for leather straps. In the Customer Service we are facing complaints about these clasps not closing properly. In most of such cases, the clasps were bent by an inappropriate closing procedure and could easily be corrected. This CS-INFO describes the closing and correction procedures.

#### Description of the system

Underneath the upper part of the clasp, there is a trapeze-shaped metal piece (see red arrow right and blue arrow below).



To close properly, the trapeze piece must fit into a trapeze-shaped hole on the lower part of the clasp (see circle right).



## CLOSING

To close correctly, the trapeze part must be pushed into its hole. Thus, the upper part of the clasp must be...

- **Pushed laterally down** as shown on the picture right



Pushing the superior part of the clasp downwards, as shown on the picture beside, **does not close the clasp, but bends its curved parts.**

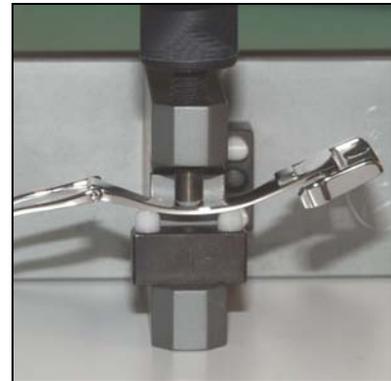
After a clasp is bent, it will no longer **close properly.**



## CORRECTION OF BENT CLASPS

### **Situation 1: The clasp does not close properly**

Correction: The curved upper part of the clasp must be bent further. This can easily be done by hand or with an appropriate tool (as shown right).



### **Situation 2: The clasp closes too tightly**

Correction: The curved upper part of the clasp must be less bent. This can be done by hand or with an appropriate tool (as shown right).



## RECOMMENDED TOOLS

**Foldover clasp**



Foldover clasp correction tool  
Ref. 513 0040