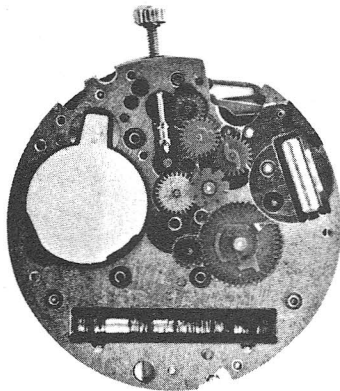


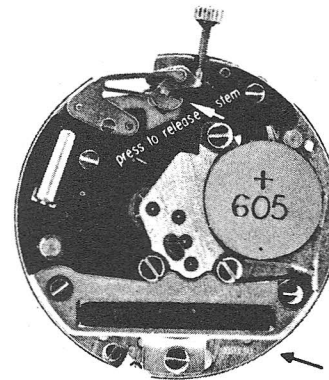


BULOVA® ACCUTRON® QUARTZ
SMQ® Series 280



**DIAL
SIDE**

(DATE BRIDGE AND
SHIELD REMOVED)



**TRAIN
BRIDGE
SIDE**

**CALIBER
NUMBER**

Servicing of Series 280 is exactly the same as Series 262/263. For proper servicing procedures, refer to Technical Bulletin for Series 262/263 and the General Service Manual (S.M.Q.)

CHARACTERISTIC - Seven (7) Jewels—11½ Ligne

All Series 280 parts are interchangeable with Series 262/263 except:


PART #	PART NAME	PART #	PART NAME
10.020	Main Plate	30.012	Intermediate Wheel
10.048	Train Wheel Bridge	30.025	Third Wheel
10.049	Lower Train Bridge	*30.027	Sweep Second Wheel
20.580	Rotor		

*For Hour Wheels, Cannon Pinion with driver, and Sweep Second Wheels, always specify height.

NOTE: For proper cell instructions, see inside of the case back.

IMPORTANT

The Cannon Pinion/Drive Wheel (Part #31.083) MUST BE REMOVED FROM THE TRAIN SIDE to prevent damage to this part.

“Accutron”, “Bulova”, “Accuset” and “” are registered trademarks of the Bulova Watch Company, Inc. All information contained in this service bulletin is based on the latest product information available at the time of printing. Technical Information Services, Bulova Watch Company, Inc. 75-20 Astoria Blvd., Jackson Heights, N.Y. 11370.