

**SEIKO**

**QUARTZ**

**Cal. 2625B**

**PARTS LIST**

# Cal. 2625B



131 273	231 261	☆241 260	261 260	☆270 260	☆271 267	281 260
282 261	☆354 260	☆354 262	372 260	373 250	☆383 265	☆383 266
384 260	389 260	391 260	436 261	436 262	491 260	495 261
556 261	560 261	701 260	706 261	☆801 261	802 260	808 261
810 264	817 260	☆884 261	4001 270	4002 262	4146 260	4216 250
4219 262	4240 260	4242 262	4270 260	4455 260	011 409	☆SEIKO SB-DL

012 151	012 159	012 459	012 768	012 781	017 125	017 126	017 127
017 128	017 131	017 224	017 227	017 936			

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# Cal. 2625B

## Characteristics

Casing diameter :  $\phi$  17.6 mm  
 Maximum height : 3.4 mm without battery  
 Jewels : 2 j  
 Frequency of quartz crystal oscillator : 32,768 Hz (Hz=Hertz . . . . Cycles per second)  
 Driving system : Step motor (2 poles)  
 Regulation system : Trimmer condenser  
 Train wheel setting  
 Calendar (Date)  
 Instant setting device for date calendar  
 Battery life indicator : Second hand moves in two-second interval.

PART NO.	PART NAME	PART NO.	PART NAME
<b>131 273</b>	Third wheel bridge	<b>4242 262</b>	Plus terminal of battery connection
<b>231 261</b>	Third wheel & pinion	<b>4270 260</b>	Battery connection
☆ <b>241 260</b>	Fourth wheel & pinion (4.54 mm)	<b>4455 260</b>	Reset lever
☆ <b>241 261</b>	Fourth wheel & pinion (4.22 mm)	<b>011 409</b>	Upper hole jewel for step rotor
☆ <b>241 264</b>	Fourth wheel & pinion (4.81 mm)	<b>011 409</b>	Lower hole jewel for step rotor
<b>261 260</b>	Minute wheel	<b>012 151</b>	Third wheel bridge screw
☆ <b>270 260</b>	Center minute wheel with cannon pinion (2.58 mm)	<b>012 151</b>	Circuit block screw (A)
☆ <b>270 261</b>	Center minute wheel with cannon pinion (2.26 mm)	<b>012 151</b>	Coil block screw
☆ <b>270 269</b>	Center minute wheel with cannon pinion (2.85 mm)	<b>012 159</b>	Circuit block screw (B)
☆ <b>271 267</b>	Hour wheel (1.37 mm)	<b>012 459</b>	Case screw
☆ <b>271 271</b>	Hour wheel (1.61 mm)	<b>012 768</b>	Setting lever axle spring screw
<b>281 260</b>	Setting wheel	<b>012 781</b>	Date dial guard screw
<b>282 261</b>	Clutch wheel	<b>017 125</b>	Tube for circuit block (A)
☆ <b>354 260</b>	Winding stem (13.85 mm)	<b>017 126</b>	Tube for circuit block (B)
☆ <b>354 262</b>	Winding stem (19.55 mm)	<b>017 127</b>	Tube for circuit block (C)
<b>372 260</b>	Joint stem (Movement portion)	<b>017 128</b>	Train wheel setting lever pin
<b>373 250</b>	Joint stem (Case portion)	<b>017 131</b>	Tube for coil block screw
☆ <b>383 265</b>	Setting lever	<b>017 224</b>	Tube for third wheel bridge screw (A)
☆ <b>383 266</b>	Setting lever	<b>017 227</b>	Tube for third wheel bridge screw (B)
<b>384 260</b>	Yoke (Clutch lever)	<b>017 936</b>	Eccentric dial pin
<b>389 260</b>	Setting lever axle spring	☆SEIKO SB-DL	Silver (II) oxide battery
<b>391 260</b>	Train wheel setting lever	☆SEIKO TR726SW	
<b>436 261</b>	Lower end-piece for third wheel (A)	☆U.C.C. 397	Silver oxide battery
<b>436 262</b>	Lower end-piece for third wheel (B)	☆Maxell SR726SW	
<b>491 260</b>	Dial washer		
<b>495 261</b>	Spacer for third wheel bridge		
<b>556 261</b>	Date finger		
<b>560 261</b>	Friction spring for fourth wheel & pinion		
<b>701 260</b>	Fifth wheel & pinion		
<b>706 261</b>	Sixth wheel & pinion		
☆ <b>801 261</b>	Date dial		
☆ <b>801 265</b>			
<b>802 260</b>	Date driving wheel		
<b>808 261</b>	Date dial guard		
<b>810 264</b>	Date jumper		
<b>817 260</b>	Intermediate date wheel		
☆ <b>884 261</b>	Holding ring for dial		
<b>4001 270</b>	Circuit block		
<b>4002 262</b>	Coil block		
<b>4146 260</b>	Step rotor		
<b>4216 260</b>	Insulator for battery		
<b>4219 262</b>	Insulator for battery connection		
<b>4240 260</b>	Rotor stator		

☆⇨ Please see remarks on the reverse page.  
 Part numbers in light letters are not shown in photos.

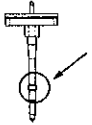
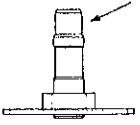
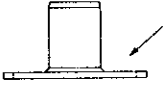
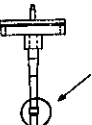
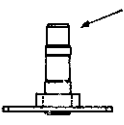

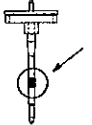
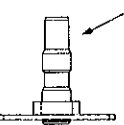

# Cal. 2625B

## Remarks :

Fourth wheel & pinion, Center minute wheel with cannon pinion, and Hour wheel.

There are three different types as specified below.

Combination:

Type	Fourth wheel & pinion	Center minute wheel with cannon pinion	Hour wheel
a	 ☆241 260	 ☆270 260	Gold  ☆271 271
b	 ☆241 261	 ☆270 261	Silver  ☆271 267
c	 ☆241 264	 ☆270 269	Gold  ☆271 271

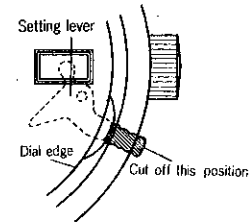
Winding stem.....Refer to the photograph on the front page.

☆354 260.....Short winding stem (Thread is provided completely on the stem.)

☆354 262.....Long winding stem (Thread is provided only on the end of the stem.)

### Setting lever

☆383 265 } .....There are two types of setting lever. 3 266 can be used as it is. 383 265 can be used by cutting its tail. The size of a setting lever is determined based on the design of cases. When using 383 265, cut the tail of setting lever out of the dial as shown in the illustration. If the tail is hidden from view by the dial, it will be difficult to disassemble the winding stem. If the combination of the setting lever and case is unknown, check the case number and refer to "SEIKO Quartz Casing Parts List" to choose an appropriate setting lever.



### Date dial

☆801 261 (Black figures on white background).....Used when both the crown and the calendar frame are located at 3 o'clock position.

☆801 265 (Black figures on white background).....Used when the crown are located at 3 o'clock position and the calendar frame at 6 o'clock position.

If any other type of date dial is required, specify ① Cal. No. ② The crown position ③ The calendar frame position and ④ Dial No.

### Holding ring for dial

☆884 261.....The type of a holding ring for dial is determined based on the design of cases. If there is different from the photograph, check the case number and refer to "SEIKO Quartz Casing Parts List" to choose a corresponding holding ring for dial.

### Battery

☆SEIKO TR726SW }  
☆SEIKO SB-DL } .....The substitutive battery might be added to the applied battery in the future. In that case, please refer to separate "BATTERY LIST FOR SEIKO QUARTZ WATCHES."  
☆U.C.C. 397 }  
☆Maxell SR726SW } Note that SEIKO battery is marked with "SEIZAIKEN" on its (+) side.