PARTS CATALOGUE/TECHNICAL GUIDE

Cal. 7F22A, 7F24A Cal. 7F26A, 7F27A

[SPECIFICATIONS]

Cal. No.		7F27A	7F26A	7F24A	7F22A	
Item					<u> </u>	
Movement		The illustrations refer to Cal. 7F26A. (x 1.5)				
	Outside diameter	ϕ 24.0 mm 20.0 mm between 3 o'clock and 9 o'clock sides				
Movement size	Casing diameter	φ23:3 mm 20.0 mm between 3 o'clock and 9 o'clock sides				
	Height	2.5 mm not including battery portion				
Time indicati	on	3 hands	2 hands	ands		
Driving system	m	Step motor (Load	compensated driving	pulse system)		
Additional mechanism		24-hour hand (additional hour hand) (9 o'clock side) 24-hour hand (additional l			itional hour hand)	
		Dual time function				
		Day hand			_	
		Date hand				
		Instant calendar (day and date) setting device			Instant calendar (date) setting device	
		Train wheel setting device				
		Electronic circuit reset switch				
		Battery life — indicator				
Loss/gain		Monthly rate at normal temperature range: less than 15 seconds				
Regulation system		Nil				
Measuring gate by quartz tester		Use 10-second gate.				
Battery		SEIKO SR916SW, Maxell SR916SW Battery life is approximately 3 years. Voltage: 1.55V				
Jewels		3 jewels				

SEIKO Watch Oil S-6 is

used to lubricate the center

For its lubricating posi-

tions, refer to "PARTS

CATALOGUE/TECHNI-

CAL GUIDE" for Cal.

wheel and pinion.

Note: ∞>

7F39A.

Disassembling procedures Figs.:

(47)

Reassembling procedures Figs.:

Lubricating: Types of oil

Oil quantity

Moebius A

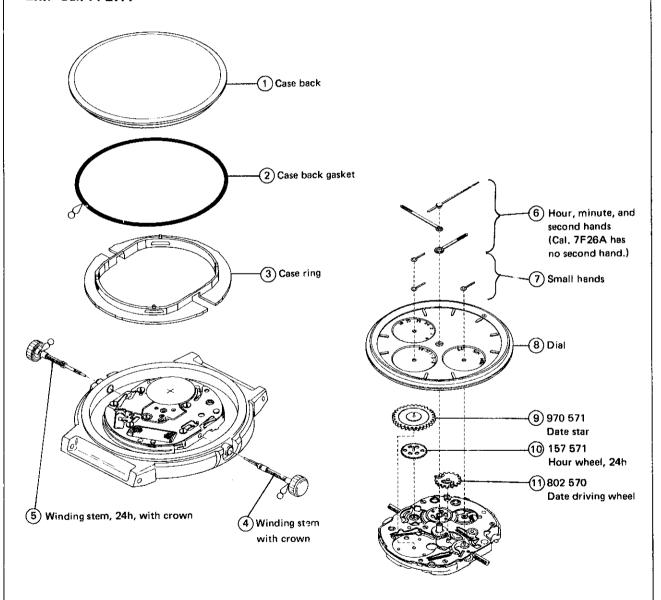
○ Normal quantity

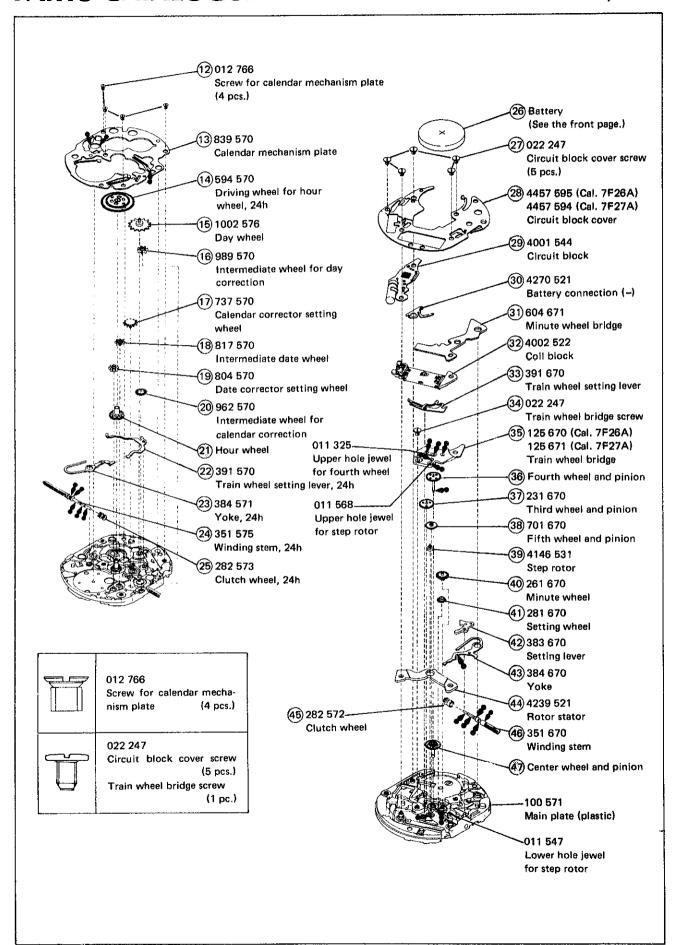
∞ SEIKO Watch Oil S-6

Silicone oil 500,000 c.s.

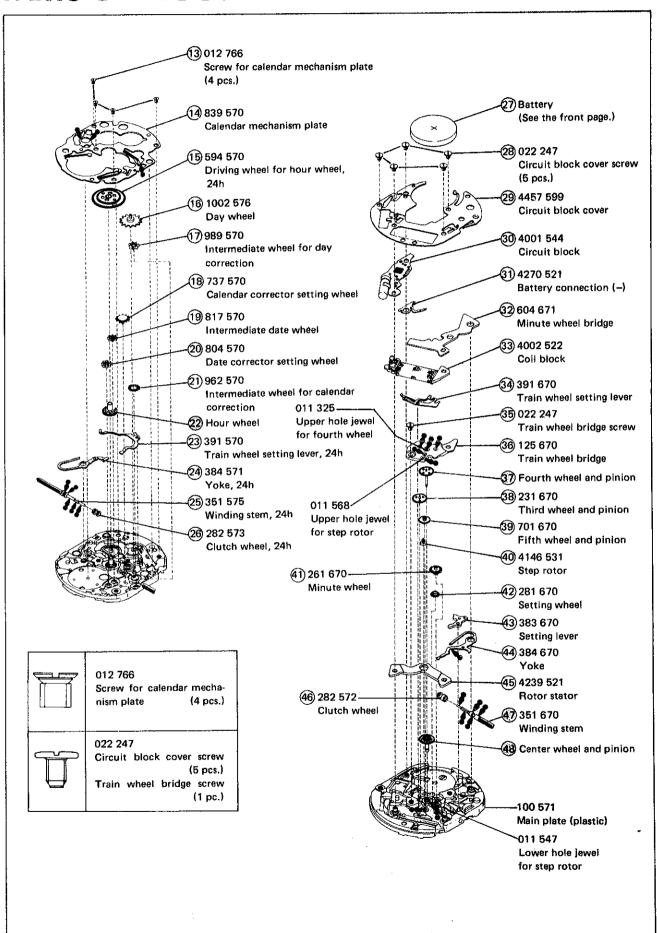
O Please see the remarks on the following pages.

Ex.: Cal. 7F27A

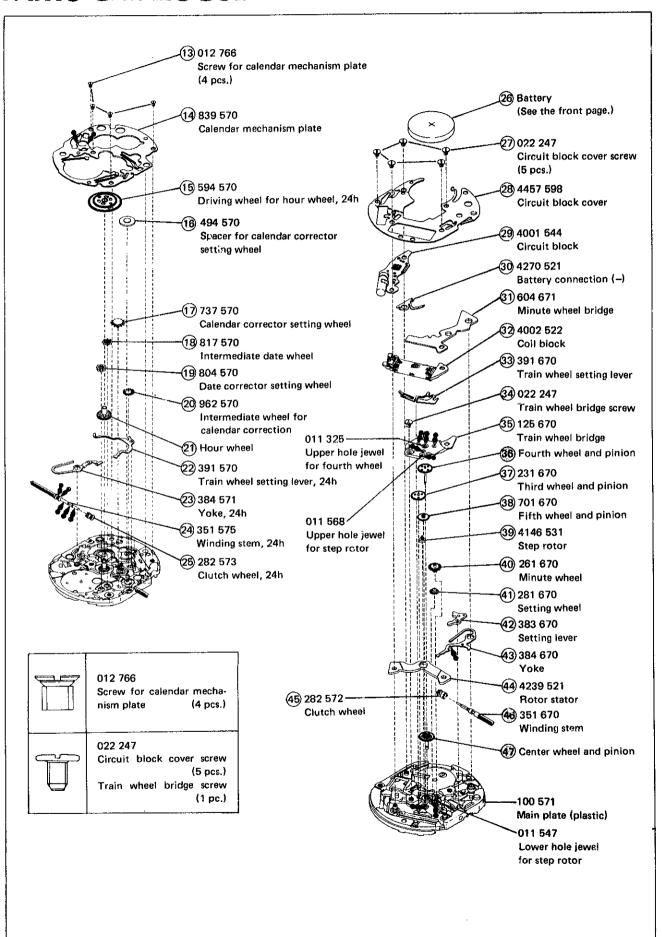




48) Disassembling procedures Figs.: Reassembling procedures Figs.: Oil quantity Lubricating: Types of oil Moebius A ∞ SEIKO Watch Oil S-6 Silicone oil 500,000 c.s. Please see the remarks on the following pages. 1 Case back (2) Case back gasket 6 Hour and minute hands 3 Case ring 7) Small hands 8 Dial 9)970 571 Date star 10 168 570 Hour correction wheel, 24h 11) 157 572 Hour wheel, 24h 12)802 570 Date driving wheel (4) Winding stem (5) Winding stem, 24h, with crown with crown



47) Disassembling procedures Figs.: Reassembling procedures Figs.: Lubricating: Types of oil Oil quantity Moebius A ○ Normal quantity ∞ SEIKO Watch Oil S-6 Silicone oil 500,000 c.s. Please see the remarks on the following pages. 1 Case Lack (2) Case back gasket (6) Hour and minute hands (3) Case ring (7) Small hands 8) Dial 9 970 571 Date star 10 168 570 Hour correction wheel, 24h 11) 157 572 Hour wheel, 24h 12) 802 570 (5) Winding stem, 24h, with crown (4) Winding stem Date driving wheel with crown



PARTS CATALOGUE

Remarks:

- Hour wheel
- Fourth wheel and pinion
- Center wheel and pinion

Combination:

Cal. No.	7F27A, 7F26A		7F27A	7F26A
Part Type*	Center wheel and pinion	Hour wheel	Fourth wheel and pinion	
M	221 572	271 573	241 572	241 575

Cal. No.	7F24A, 7F22A			
Part Type*	Center wheel and pinion	Hour wheel	Fourth wheel and pinion	
м				
	221 572	271 573	241 575	

*Abbreviation

M ... Standard type

(Movement type)

Parts combination varies, depending on the design of cases. Refer to "SEIKO Casing Parts Catalogue".

Winding stem

The winding stem for ordinary time and calendar setting and the winding stem for 24-hour time setting slightly differ from each other in shape. Refer to the illustrations below to distinguish them.



(for ordinary time and calendar setting — on the 3 o'clock side)

(for 24-hour time setting — on the 9 o'clock side)

^{*}Their types vary, depending on the design of case. Refer to "SEIKO Casing Parts Catalogue" to choose their corresponding types.

TECHNICAL GUIDE

- The explanation here is only for the particular points of Cal. 7F22A, 7F24A, 7F26A, and 7F27A.
- For the repairing, checking and measuring procedures, refer to the "TECHNICAL GUIDE, GENERAL INSTRUCTION".

I. DIFFERENCES FROM CAL. 7F3 SERIES AND CAL. 7F6 SERIES

Cal. No.	7F27A, 7F26A	7F24A	7F22A	
Eliminated parts	Holding ring for dial Moon phase indicator Moon phase indicator driving wheel Intermediate moon phase wheel			
	_		Day wheel Intermediate wheel for day correction	
Added parts	-	Hour correction wheel, 24h		
			- Spacer for calendar corrector setting wheel	
Differences in reassembly	- Unlike Cal. 7F3 Series or 7F6 Series, there is no lunar calendar mechanism.	 Set the hour wheel, 24h into the moon phase indicator axle hole of the main plate. Set the hour correction wheel, 24h into the hour wheel, 24h axle hole of the main plate. 		
		_	Set the spacer for calendar corrector setting wheel into the day wheel axle hole of the main plate.	

II. REMARKS ON DISASSEMBLING AND REASSEMBLING

These calibers are the same as Cal. 7F39A except that they have no lunar calendar. For details of the remarks on disassembling and reassembling, refer to the "PARTS CATALOGUE/TECHNICAL GUIDE" for Cal. 7F38A, 7F39A, 7F68A, and 7F69A.