

Caliber : 9232 / 1950

Function : Hour, Minute & Second hands, Date, Day

Items	Operations	Tools	Remarks
1. Component's Visual checking	<ol style="list-style-type: none"> 1) Check the dial: need to flat, no scratches, no dust, no finger spots, no discoloration. 2) Check the hands: flat, no scratches, no dust, no finger spots. 3) Check the Case, case back and glass: no scratches, no dust, no finger spots, no discoloration. 4) Check the hand setting stem: not bent; the crown has to turn round. 	 <p>TRM03-01 3-head Handfitting tool with movement holder TRT01-32D (for fitting small hands)</p>	On the casing line, each component has to be checked visually by the collaborator just before assembly.
2. Dial fitting	<ol style="list-style-type: none"> 1) Align the dial legs to correct position then assemble it. 2) Check the centered of dial hole. 		 <p>TRM03-01 3-head Handfitting tool with movement holder TRT01-32D (for fitting Hour, Minute & Second hands)</p>
3. Day hand Fitting	<ol style="list-style-type: none"> 1) Pull the crown out to position 3, same as time-setting, turn it until the date disc is going-to jump. Then put the Movement with dial into the Hand Fitting Holder (TRT01-32D) of TRM03-01 Hand Fitting Machine. 2) Set the day hand onto the day counter pivot at 9 o'clock, align it to point the centre of any day as printed on the day sub-dial. For example: "MON", the day hand should point to the centre of the letter "O". 	 <p>TRM03-01 3-head Handfitting tool with movement holder TRT01-32D (for fitting Hour, Minute & Second hands)</p>	
4. Hour, Minute & Second hands Fitting	<ol style="list-style-type: none"> 1) Keep the crown at position 3. Same as time-setting, turn the crown to change the date. Stop immediately as soon as the date jumps. Then put the movement into the movement holder TRT01-32D of the handfitting tool TRM03-01. 2) Set the hour hand, minute hand and second hand in turn. Point it all to 12 o'clock. 1) Check the flatness and the height of all hands. 		 <p>TRM03-01 3-head Handfitting tool with movement holder TRT01-32D (for fitting Hour, Minute & Second hands)</p>
5. Test the adjusting functions of date, day	<ol style="list-style-type: none"> 1) Keep the crown at position 3. Turn it clockwise until the hour hand passes 00:00 midnight. The date hand will change for one day. 2) Continue to turn the crown clockwise, until the hour hand points to anytime between 00:00 midnight and 04:00 in the morning, the day will change for one day (Note: The day hand needs to jump 2 steps to complete the change for one day.) 3) Push the crown back to position 2, test the quick date adjusting function. 	 <p>TRT01-32D Movement holder</p>	
6. Stem Removing	<ol style="list-style-type: none"> 1) Use the tweezers tip or other suitable tooling to press down the setting lever slightly then take out the stem. 		 <p>TRT01-32D Movement holder</p>
7. Casing	<ol style="list-style-type: none"> 1) Put the movement into the case and remove dust and particles. 2) Fit the handsetting. 3) Put and close the case back. 		