




Caliber : 9232 / 1940

Function : Date, Second Time Zone / 24-hour

Items	Operations	Tools	Remarks
1. Component's Visual checking	<ol style="list-style-type: none"> 1) Check the dial: need to flat, no scratches, no dust, no finger spots, no discoloration. 2) Check the hands: flat, no scratches, no dust, no finger spots. 3) Check the Case, case back and glass: no scratches, no dust, no finger spots, no discoloration. 4) Check the hand setting stem: not bent; the crown has to turn round. 	 <p>TRM03-01 3-head Handfitting tool with movement holder TRT01-32D (for fitting small hands)</p>	On the casing line, each component has to be checked visually by the collaborator just before assembly.
2. Dial fitting	<ol style="list-style-type: none"> 1) Align the dial legs to correct position then assemble it. 2) Check the centered of dial hole. 		 <p>TRM03-01 3-head Handfitting tool with movement holder TRT01-32D (for fitting Hour, Minute & Second small hands)</p>
3. Second Time Zone / 24 hour , Hour, Minute & Second hands Fitting	<ol style="list-style-type: none"> 1) Pull out the crown to position 3. Same as time-setting, turn the crown to change the date. Stop immediately as soon as the date jumps. Then put the movement into the movement holder TRT01-32D of the handfitting tool TRM03-01. 2) Set the Second Time Zone / 24 hour hand onto the counter pivot at 6 o'clock, and make it point to the hour index. 3) Set the hour hand, minute hand and second hand in turn. Point it all to 12 o'clock. 4) First check the flatness and the height of all hands, then check the Second Time Zone / 24 hour hand should synchronize with the hour hand. 	 <p>TRT01-32D Movement holder</p>	
4. Stem Removing	<ol style="list-style-type: none"> 1) Use the tweezers tip or other suitable tooling to press down the setting lever slightly then take out the stem. 		
5. Casing	<ol style="list-style-type: none"> 1) Put the movement into the case and remove dust and particles. 2) Fit the handsetting. 3) Put and close the case back. 		
6. Watch head Initialization	<ol style="list-style-type: none"> 1. Pull the crown out to position 2, test the quick date adjusting function, push the crown back to original position. 2. Press the button on the case, test the quick adjusting function Second Time Zone / 24 hour in turn. 		<ol style="list-style-type: none"> 1) Do not quickly adjust date between 21 : 00 and 00 : 30 . 2) Do not turn the crown anti-clockwise during quick date adjusting. 3) If you turn the crown anti-clockwise for time-setting, the hour hand running will not synchronize with the second time zone hand running. Use the quick adjusting of second time zone hand to adjust.