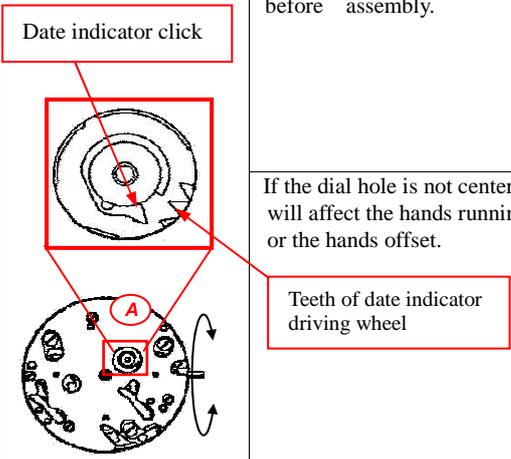


Caliber : 9231 / 1430

Function : Hour, Minute & Second hands, Date

Items	Operations	Tools	Remarks
1. Component's Visual checking	<ol style="list-style-type: none"> 1) Check the dial: need to flat, no scratches, no dust, no finger spots, no discoloration. 2) Check the hands: flat, no scratches, no dust, no finger spots. 3) Check the Case, case back and glass: no scratches, no dust, no finger spots, no discoloration. 4) Check the hand setting stem: not bent; the crown has to turn round. 	 <p>Date indicator click</p> <p>Teeth of date indicator driving wheel</p>	<p>On the casing line, each component has to be checked visually by the collaborator just before assembly.</p>
2. Dial fitting	<ol style="list-style-type: none"> 1) Pull the crown to position 2. Same as time-setting, turn the crown to position the date indicator click close to the teeth of the date indicator driving wheel, but leaving sufficient space between the two (as shown in the diagram). * The above step is to ensure that the movement is in a state that neither the date disc is going to jump-turn. This facilitates an easier observation when setting other hands. 2) Fit the dial. 3) Check the centered of the dial. 		<p>If the dial hole is not centered, will affect the hands running or the hands offset.</p>
3. Date hand Fitting	<p>Place the movement into the movement holder TRT01-32B of the handfitting tool TRM03-01. The crown remains in position 2, and the movement is still in the state that neither the date is to of jump. Otherwise, the hand set later will be unable to point to the correct position.</p> <ol style="list-style-type: none"> 1) Set the date hand onto the date counter pivot at 3 o'clock, align it to point the centre of any date as printed on the date sub-dial.. 	 <p>TRM03-01 3-head Handfitting tool with movement holder TRT01-32B (for fitting small hands)</p>	<ol style="list-style-type: none"> 1) Incorrect positioning or excessive strength may result in breakage or bend of the small hand. 2) Do not set the date hand if the date counter is in the state to jump-turn, otherwise the hand may risk to be misplaced and point to wrong positions.
4. Hour, Minute & Second hands Fitting	<ol style="list-style-type: none"> 1) The crown remains at position 2. Same as time-setting, turn the crown clockwise to change the date. As soon the date jumps, stop immediately. Then, put the movement into the movement holder TRT01-32B of the handfitting tool TRM03-01. 2) Set the hour hand, minute hand and second hand one after one. Point them all to 12 o'clock. 3) Check the flatness and the height of all hands. 		<p>This step must be followed accordingly, if not, the date cannot change at 00:00 midnight.</p>
5. Test adjusting of date	<ol style="list-style-type: none"> 1) The crown remains at position 2. Turn it clockwise until the hour hand passes 00:00 midnight. The date hand will change for one day. 2) Quick correction of date : Press A step-by-step to test and observe if the push button functions correctly. 	<p>TRM03-01 3-head Handfitting tool with movement holder TRT01-32B (for fitting hour, minute & second hands)</p>	<p>Date advances one step (change for one day) when the hour hand passes 00:00. If not, you have to reassemble the hour hand and minute hand.</p>
6. Stem Removing	<ol style="list-style-type: none"> 1) Use the tweezers tip or other suitable tooling to press down the setting lever slightly then take out the stem. 		
7. Casing	<ol style="list-style-type: none"> 1) Put the movement into the case and remove dust and particles. 2) Fit the handsetting. 3) Put and close the case back. 	<p>TRT01-32B Movement holder</p>	
8. Watch head Initialization	<ol style="list-style-type: none"> 1. Press the push button to test and observe if date function correctly. 		